

**Description:**

"Jampilen EP548R" is a nucleated, antistatic formulated, high fluidity heterophasic copolymer used for thin-walled injection molding. Items made with "Jampilen EP548R" exhibit high stiffness, relatively good impact resistance and excellent antistatic properties. Due to its excellent moldability and short cycle times, "Jampilen EP548R" allows high productivity rates. The finished items show good mechanical properties, and high dimensional stability.

"Jampilen EP548R" is very well suited for the production of thin-walled articles or articles with long flow paths such as flower pots, containers, housewares, filters, filters housings and appliance components.

"Jampilen EP548R" is suitable for food contact.

**Processing Method:**

Injection molding

**Features:**

Good impact strength  
High stiffness  
Excellent antistatic properties  
Excellent moldability and short cycle times  
Heterophasic copolymer

**Typical Applications:**

Thin-walled articles  
Articles with long flow paths such as flower pots, containers, housewares, filters, filters housings and appliance components  
Sports, Leisure and toys

**Approval:**

Food

TYPICAL PROPERTIES	VALUE	UNIT	METHOD
<b>Physical</b>	21		ASTM D1238
Melt Flow Rate (230 °C, 2.16kg)		g/10min	
Density	0.9	g/cm <sup>3</sup>	ASTM D1505
<b>Mechanical</b>			
Flexural Modulus	1300	MPa	ASTM D690
Tensile Strength at Yield	7	%	ASTM D638
Tensile Elongation at Yield	85	J/m	ASTM D256
Izod Impact Strength (notched) at 23 °C	50	J/m	ASTM D256
Izod Impact Strength (notched) at -20 °C			
Rockwell Hardness	98	R Scale	ASTM D785
<b>Thermal</b>	149	°C	ASTM D1525
Vicat softening point (10N)	110	°C	ASTM D648
H.D.T. (0.46 Mpa)			
Accelerated oven ageing in air at 150 °C	360	hours	ASTM D3012